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Environme State of S	partment of Health and ental Control South Carolina cy of York
In Re: Draft Synthetic Minor Air Construction Permit for Silfab Solar)) Transcript)) of)) Public Hearing)
Date: October 30, 2023	
Time: 7:18 p.m.	
Location: Fort Mill School	District Office,
2233 Deerfield Drive, Fort	Mill, South Carolina
	orted by I. Patterson

ORIGINAL



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APPEARANCES

DHEC Officials Present: Monica Taylor, Hearing Officer David Nasol, Permit Writer

DHEC Staff in Attendance:

Steve McCaslin, Permitting Director Zack Carfley, Air Toxics Manager Greg Quina, Modeling Section Manager Denise Hall, Combustion & Waste Permitting Section Manager

Silfab Solar Representatives: Matt Korzelius Austin Neel Earle Aube Amy Faulkenberry, Consultant Renee Terreri Marty Jones, Consultant Kristen O'Dell Ron Chase

Speakers From the Public:

David Phelps Rachele Julian Denise Bach Brian Chew Nancy Hall Wally Buchanan Morris Rothstein Andy Lytle Emily Doehling Peter MacVean Gaye O'Connor Lori Moore Joe Kasper Larry Byrd Elaine Sweeney Martha Kern Joe Fazzari Kerri Bishop Esther Buchanan Danielle Graham Jan Rose Shirley Lustig Carolyn O'Connor Deborah Shokes Marcia Saliga Patricia Pisciotta



1	PROCEEDINGS
2	HEARING OFFICER TAYLOR: All right. The time is now
3	7:18 p.m. on Monday, October 30, 2023, and the
4	public hearing regarding the Draft Synthetic Minor
5	Air Construction Permit for Silfab Solar is called
6	to order. For the record, this facility proposed
7	location is 7149 Logistics Lane in Fort Mill, South
8	Carolina.
9	My name is Monica Taylor. I'm the Public
10	Participation Coordinator for the Bureau of Air
11	Quality. Tonight, I will serve as the hearing
12	officer. On behalf of DHEC, again, thank you all
13	for being here this evening.
14	Before I go before I go over how we will
15	proceed, there's just a few items I'd like to
16	address. First, I would like to ask that you
17	please silence your cell phones or other electronic
18	devices so that we do not disturb others during the
19	hearing. Next, if you have not already done so, we
20	encourage each each and every one of you who are
21	in attendance to sign the attendance sheet located
22	at the sign-in table. By signing in, this will
23	ensure that DHEC has a complete record of all in
24	attendance at this hearing. We will ask for your
25	mailing address or e-mail address on the sign-in



sheet so that we can notify you of any future 1 information regarding Silfab. 2 I would also like to point out the court 3 reporter, who is seated to my right. 4 They will 5 record the comments you make tonight and prepare a written transcript. The transcript will serve as 6 7 an official record of this public hearing. A decision to grant or deny the air permit has 8 not been made and will not be made here tonight. 9 The purpose of this hearing is for you to provide 10 11 comments to be considered before a final decision is made. 12 The draft air construction permit has been 13 written to show Silfab intends to construct and 14 15 operate in compliance with South Carolina state and federal air quality regulations. These regulations 16 are in place to protect human health and to ensure 17 that air quality standards are maintained. 18 19 Please note that your comments are an 20 important part of our permitting process, so we 21 invite you to express your comments and concerns 22 formally for the record. The information you will 23 share will be received and -- we will receive and 24 may provide DHEC staff with additional factors to 25 consider when making a final decision. If you



choose not to speak tonight, you may also submit
 written comments to DHEC by Friday, November 3rd of
 2023.

So that this hearing moves forward in a timely 4 manner, the following guidelines has been 5 established. There will be no questions or answers 6 during or after a comment. All comments will be 7 8 made from the microphone situated here in the 9 center of the room. So that everyone has the opportunity to speak, your comments should not go 10 over three minutes, and time may not be transferred 11 to another speaker. Our staff members on the front 12 row will remind you when you've reached one -- one 13 minute remaining and again when you have 30 seconds 14 remaining. If you are not able to present your 15 16 comments within that three minutes or you do not 17 wish to speak at the public hearing, please 18 remember you still have the opportunity to submit your comments and questions in writing to DHEC by 19 November 3rd of this year, and they will be entered 20 into the record just as the comments from this --21 22 from speakers here tonight.

As stated previously, each person's input is
important to us. I ask that you -- you be
respectful of those presenting information, making



comments, and follow the time limit that has been 1 Asking the audience, DHEC staff, or a Silfab 2 set. representative to respond to any comments or answer 3 any questions is not appropriate for this hearing. 4 5 We would also like to advise you that approval or denial of the permit will not be based upon a vote 6 of how many people say the same thing. 7 Should any comments or actions begin to move --8 move away from the intent of this hearing, I may 9 ask the speaker to conclude their statement and be 10 While DHEC understands that there is a 11 seated. variety of concerns and the focus -- the focus of 12 this hearing is on the technical merit of the air 13 permit. 14 This hearing will proceed in the following 15 16 order. First, David Nasol will give a summary of 17 the Draft Minor Air Construction Permit. Then we will randomly call on those who have indicated at 18 sign-in that they would like to make a comment. If 19 you have decided that you no longer wish to make a 20 comment when we call you, you may decline to do so 21 at that time. Anyone who has decided during the 22 course of the evening that they would like to make 23 a comment but did not indicate that at sign-in by 24

checking the box on the sign-in sheet will be



25

called upon randomly by raising their hand. 1 Please remember that this time will only be for those who 2 3 have not already spoken. We will now call on David of the Bureau of Air 4 5 Quality, who will give a summary of the Draft Synthetic Minor Air Construction Permit. 6 7 Silfab Solar has applied to the Department MR. NASOL: for an air construction permit to install and 8 operate a new facility for the manufacturing of 9 solar cells and panels. A draft permit and draft 10 11 statement of basis have been written outlining this 12 proposed project and applicable regulations. This 13 permit will enable the facility to construct and 14 operate in compliance with state and federal air 15 quality regulations. The permit includes federally 16 enforceable facility-wide limits to remain below 17 major source thresholds for both the Title V Operating Permit regulations and Hazardous Air 18 19 Pollutants. The limits are less than 10 tons per 20 year of any single hazardous air pollutant and less 21 than 25 tons per year of total hazardous air 22 pollutants. 23 HEARING OFFICER TAYLOR: Thank you, David. We will now 24 hear from those of you who indicated at sign-in 25 that you would like to make a comment. You will be



1	called on upon randomly. Please clearly speak
2	your name, first and last, for the court reporter.
3	If you have written comments if you have a copy
4	of your written comments that you do not mind
5	leaving with us, you may hand them to me or one of
6	our DHEC staff.
7	I call, first, Kristin Dillard. Please come
8	up to the mic, and we will take your comment and
9	start your three-minute timer.
10	MS. DILLARD: I'm sorry. I didn't
11	HEARING OFFICER TAYLOR: Ms. Dillard, would you still
12	like to make a comment?
13	MS. DILLARD: No. I did not check the box. I'm sorry.
14	HEARING OFFICER TAYLOR: Thank you. David Phelps?
15	MR. PHELPS: Yes.
16	HEARING OFFICER TAYLOR: David Phelps, if you would come
17	up. State your name, first and last.
18	MR. PHELPS: Dave Phelps. Should I start?
19	HEARING OFFICER TAYLOR: Yes.
20	MR. PHELPS: Yes. As a retired professional engineer,
21	I'm very supportive of bringing back manufacturing
22	to the U.S., especially from China. And, again, as
23	an engineer, I'm well aware that many processes are
24	potentially hazardous and have to be correctly
25	designed, built, and maintained to the appropriate



1	standards. I worked for a global industrial gases
2	company for 27 years, and products included fluids
3	which were cryogenic, flammable, explosive, toxic,
4	and asphyxiant. However, all the many process
5	plants involved were built on dedicated industrial
6	sites.
7	My main concern with the proposed Silfab site
8	is its location in a residential area including
9	schools. And assuming that Silfab can show that
10	its emissions will meet DHEC requirements and that
11	stored toxic, flammable, explosive liquids can
12	never be accidentally released to the surroundings
13	tough to guarantee is it realistic to assume
14	that the technology and manufacturing processes
15	will not change over the next 30 years? Two things
16	could happen: In technology in a fast-moving,
17	highly competitive industry, solar panel technology
18	will change. Right now, competitor First Solar
19	produces cadmium telluride thin film panels
20	promoted as being superior to the traditional
21	crystalline silicon panels produced by Silfab, and
22	cadmium telluride is extremely toxic. There are
23	many other known technologies which are also toxic,
24	including the different processing cleaning
25	chemicals. Now, I understand that Silfab will not

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want to change their production methodology but are 1 likely to be forced to, to remain competitive. 2 My second concern is with manufacturing. 3 Silfab could increase their profitability by moving 4 further up the -- the cell manufacturing process. 5 6 For example, they could buy in silicon billets and cut the wafers in Fort Mill. This would involve 7 treating silicon dust and other chemicals. Could 8 they go even further up the -- the production cycle 9 -- up this production chain? Is the forecast power 10 -- I've heard 30 megawatts -- in anticipation of 11 this? 12 So once Silfab were installed in Fort Mill, it 13 14 would be very difficult to stop or control these 15 changes in technology and/or manufacturing. It's 16 been problematic to get clear answers defining 17 Silfab's proposed operations to date, and I 18 wouldn't presume to attribute blame for this since 19 there are a number of parties involved. However, it suggests that we could face some obfuscation 20 21 regarding future changes. 22 So, in summary, I believe that the proposed site is unsuitable for Silfab's current and 23 possible future operations from a community safety 24 25 standpoint. Thank you.



1	HEARING OFFICER TAYLOR: Thank you. Mr. Phelps, would
2	would you like to leave a copy of your comments
3	with us? Is is that okay if we keep a
4	MR. PHELPS: Certainly.
5	HEARING OFFICER TAYLOR: Thank you. We'll now call on
6	Larry Byrd.
7	MR. BYRD: Good evening. Larry Byrd. I live in Rock
8	I live in Fort Mill. The main thing I'm talking
9	about right now is establishing trust between the
10	community and Silfab, and my main concern is the
11	safety of the children and the residents.
12	Monitoring plans need to be more specific and
13	better planned. Emergency plans, we don't know
14	what they are. People don't know. "What am I
15	going to do? What's going to happen?" I'd like to
16	know that. We'd like to know.
17	Again, I'm very concerned about the trust
18	between us, the company, and the community. The
19	boss came up here a while ago with comments. We'd
20	like to hear some of his comments, but the main
21	thing, we want to know what they're going to do
22	during emergency. What are they going to do with
23	the children? What are they going to do with the
24	community?
25	Again, it's location, location, location, and



1	I'm concerned about that. Why don't we move Silfab
2	to a rural location further out in York County?
3	And I'll like I say, it's the kids that matter.
4	It's the kids. Here's the old grandpa right here
5	talking about the kids. Listen, we need to protect
6	our kids. They need educated. They need to go to
7	school. They have enough problems right now not
8	worrying about environment. They need to worry
9	about the standards or how what they're going to
10	learn, and they need to protect our children and
11	our community and go forward as with trust with
12	industry. Thank you very much.
13	HEARING OFFICER TAYLOR: Thank you. Rachele Julian?
14	MS. JULIAN: Hi. It's "RAY-chul." Thank you.
15	HEARING OFFICER TAYLOR: I'm sorry. And if you
16	MS. JULIAN: I'm a Fort Mill
17	HEARING OFFICER TAYLOR: if you could state your full
18	name.
19	MS. JULIAN: Rachele Julian, Fort Mill resident and
20	concerned parent. So the public notice states that
21	the permit has been written to ensure that this
22	facility operates as a conditional major source.
23	What is a "conditional major source"? Because
24	Silfab has requested to be a synthetic minor
25	source. On the public notice, why are two 7,925-



gallon tanks that contain HF hyronic (verbatim) 1 acid not listed, and why is there no SDS sheet for 2 hydrofluoric acid? Is Silfab trying to hide the 3 4 fact that they are using this highly toxic 5 chemical? Why does DHEC use 24-hour notice time for maximum concentration allowable limits when a 6 single peak of HF can be deadly? Shouldn't we use 7 8 eight-hour average time since that's the closest 9 amount to exposure to school children? Better yet, 10 why don't we use one-hour average time because short exposure to small amounts of HF is so 11 The last sentence in the paragraph of 12 dangerous. 3.3 states that "the need for this tank will be 13 14 dependent on the market availability and cost." If 15 they need it, it shouldn't be a function of 16 availability and cost. Will DHEC determine and 17 regulate the need?

18 Point 3.2, Solar Cell Manufacturing, it states in the middle paragraph that, "Most of these 19 processes are performed inside enclosed machines or 20 clean rooms that are vented to a wet acid 21 Should this say "all processes"? 22 scrubber." 23 Then point 5.1.1.2 states, "This subpart does 24 not apply to the HCI, HF or silane storage tanks 25 since they are considered volatile organic liquid



1	storage vessels." Shouldn't they say "are not
2	considered volatile organic liquid"? Are they
3	volatile organic liquids or not?
4	Point 5.21, SC Regulation 61-62.1, they do not
5	state that they are under 10 tons a year for a
6	single HAP/TAP, hazardous air pollutant or toxic
7	air pollutant. In actuality, there are possibly
8	over 10 tons a year. That's all I have right now.
9	Thank you.
10	HEARING OFFICER TAYLOR: Thank you. And, again, be sure
11	if you have any written comments, to ensure that
12	we can capture everything, if you want to give us a
13	copy, we would love to take it.
14	Next, we have Elaine Sweeney. Please state
15	your full name.
16	MS. SWEENEY: I'm Elaine Sweeney. I guess I'd better
17	pick this up. Okay. I'm Elaine Sweeney, and I
18	live in the area. I've gotten to know this area
19	over the last 15 years, and I'm very, very
20	concerned about all of our families, about our
21	future, about our property values, about our
22	health. Since this is a construction air permit
23	that's being considered, will you make Silfab
24	strictly adhere to the International Building Code
25	that's specifically the Risk Category? Who will



enforce that? Can the building built for 1 distribution be upfitted to a Risk Category IV from 2 3 a Risk Category II? That building was built, what, four/five/six years ago -- 2016, I think -- and it 4 was built for -- to be a warehouse and distribution 5 center only. It's an enormous building. 6 How can we make sure that it can safely house dangerous 7 chemicals? The thing is, if you don't have the 8 9 blue -- do you have the blueprints for this building? Can you absolutely ascertain what is 10 beneath the foundation? Is the foundation of this 11 12 building conditioned to handle a -- a Category IV 13 or a Category III hazard? This is the main concern 14 that I have because there's too much riding, too much at stake for us to make foolish mistakes or to 15 16 move forward too quickly. 17 I'm asking the board to refuse the permit at this time until all of these questions can be 18 19 answered in detail. Thank you so much. HEARING OFFICER TAYLOR: Thank you. Ms. Denise, I have 20 21 you next. 22 MS. BOCK: Denise Bock. On point 6.8, Conclusion, it 23 states, "The facility has demonstrated that it will 24 operate in compliance with these standards." Why 25 is the engineer making this statement? Isn't this



DHEC's job to make this determination? There's no 1 PE stamp on the main modeling report. Doesn't that 2 invalidate the report if it has not been stamped by 3 a professional engineer? In light of all the 4 incorrect information in this report, shouldn't a 5 new report be prepared and stamped by a South 6 Carolina professional engineer? My husband is a 7 professional engineer, so -- understand this. 8

Okay. And I have lived within one to two 9 10 miles of this plant going on 40 years. I've lived through Hurricane Hugo where we had lots of damage 11 12 and no power or water for about a week. I've also 13 felt earthquakes while living here. This area is 14 prone to earthquakes. Will you strictly enforce 15 all relevant regulations on the buildings and equipment, that is the scrubbers, chemical tanks, 16 17 and stacks that will protect the public during an earthquake, tornado, hurricane, or other natural 18 event? Who sees and approves the P&ID drawing for 19 the tank that's -- that silane -- silane is stored 20 in, plus the tanks for the other chemicals, and who 21 will oversee all this work? Will DHEC regulate the 22 23 23,000 gallons of silane on site being that it is 24 extremely explosive? And will DHEC create a one-25 mile buffer needed to keep everyone out of the



evacuation radius to protect the public from this 1 2 explosive chemical? From an air quality standpoint, how is it 3 acceptable to have 2,000 children just 1300 feet 4 5 away from this manufacturing plant? From an air quality standpoint, what is the acceptable buffer 6 7 requirements when there is an adjacent school and residences nearby? If this is approved with the 8 knowledge of the danger of these air pollutants, 9 who is -- who is liable if there is an explosion, 10 11 leak, or other accident where children or the 12 community are injured or killed? At the site where 13 the Celanese plant was located in Rock Hill, we 14 understand that people who live in the apartments 15 that were built over the former site apparently have to sign a waiver that they will not sue if 16 17 they get sick living there. Should the parents of school children sign a similar waiver to put their 18 19 children in these schools next to a manufacturing plant with known emissions and dangerous air 20 21 pollutants? MSDS, the Material Safety Data Sheets, 22 are no longer used to report on chemicals, so they 23 are, therefore, invalid. Are you going to require 24 Silfab to provide SDS, the Safety Data Sheets, for 25 all of the chemicals they are using? Silfab is



manufacturing with very dangerous chemicals, and 1 they are already close to the maximum amount of 2 dangerous air pollutants that are allowed to be 3 released into that -- into the atmosphere. 4 Will 5 you require any alarms to alert both them and the community when they exceed those amounts to protect 6 the community and the schools? Your DHEC logo 7 states, "Healthy People . . . Healthy Communities." 8 How is releasing toxic air pollutants 1300 feet 9 from two schools protecting these students? If 10 11 there is an explosion, there's no possible way to evacuate all these children before there is harm. 12 How are these children protected when an unexpected 13 accident or natural disaster occurs? Can you point 14 out which receptor on Figure 5 of the report had 15 16 the maximum concentration, please? And in Standard 17 No. 8.B, "New Sources," it mentions location. Does DHEC take into consideration location, that is 18 schools, residences, and commercial establishments? 19 Does the EPA have any guidelines, regulatory or 20 21 voluntary, that pertain to schools sitting (verbatim)? Will you follow these guidelines even 22 23 if they are voluntary?

24 (To Hearing Officer Taylor) Am I up?
25 HEARING OFFICER TAYLOR: You -- you are. And we



1	certainly would like to take your written comments
2	to make sure we have we have that.
3	MS. BOCK: I'll e-mail you the whole batch.
4	HEARING OFFICER TAYLOR: Yes. Perfect. Thank you.
5	Do we have Martha Kern?
6	MS. KERN: Right here. I think I rusted shut. Okay.
7	It's been a long meeting so far.
8	Good evening. My name is Martha Kern,
9	K-e-r-n, and I'm a licensed professional geologist.
10	I have over 25 years experience working in farmland
11	protection for the Commonwealth of Pennsylvania;
12	extensive experience with underground/aboveground
13	storage tanks, leaks, spills, chemicals, all over
14	the place, so I'm familiar with all that stuff,
15	except one.
16	But anyway, I just want to note for DHEC, I
17	hope that the comments and things said tonight and
18	by e-mail will support the Department with facts,
19	expertise, experience in assisting DHEC in its
20	evaluation of the permit submitted. I hope that
21	this is all going to be helpful for you.
22	My review of the draft air quality
23	construction permit reveals a number of
24	inconsistencies, discrepancies, and numbers that
25	just don't add up. They seem like they're all over



1 the place. These are the result of ignorance, incompetence, and/or intentions and need to be 2 redone. 3 4 I have a quick answer to the question about 5 the hydrofluoric acid tanks and why it would be a likely -- a reason why it would be market 6 7 conditions is because the hydrofluoric acid has to 8 be stored in at least a lined tank with pure copper or Teflon to be able to hold that, and that is 9 10 very, very expensive, so I'm guessing that that 11 might be related. That wasn't part of my comments, 12 but I was just responding to that. 13 I'm a conservative in that I am pro-business 14 and sustainable development as well as pro-15 construction -- conservation -- excuse me -- of 16 land, water, and precious resources for the benefit 17 of our residents now and in the future. Sorry. 18 Of a number of hazardous chemicals, my 19 greatest concern would be a very large tank of 20 silane gas; it is poisonous and is easily ignited 21 in air. It is often water reactive and will ignite 22 when in contact with water or humid air. This is 23 South Carolina. If exposed to too much heat, the 24 container may rupture violently and rocket. Thank 25 you.



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1	HEARING OFFICER TAYLOR: Thank you. Brian Chew?
2	MS. KERN: I'll submit comments in writing thank you
3	tomorrow morning.
4	MR. CHEW: My name is Brian Chew. I'm President of
5	Enviro-Equipment. We manufacture systems similar
6	to the scrubber that Silfab Solar is using.
7	The five-year stack testing is too infrequent.
8	The emission data relies on 96 percent efficiency
9	from the scrubber. This efficiency may decline
10	over time. The Silfab facility manager in the QA
11	section stated that the manufacturing equipment is
12	interlocked to the scrubber. There should be a
13	stack transmitter that, if the discharge limit
14	exceeds, shuts down all equipment, contacts DHEC
15	and emergency personnel immediately. Daily e-
16	mailed reports from the transmitter should go to
17	DHEC as well; yearly third-party calibration of the
18	transmitter, quarterly stack quarterly stack
19	testing to confirm the transmitter data. However,
20	no amount of interlocks and safeties make any
21	system foolproof. This should not be installed
22	near a school. Thank you.
23	HEARING OFFICER TAYLOR: Thank you for your comment. I
24	now call Joe Fazzari. And I do apologize if I
25	MR. FAZZARI: That's fine.

1	HEARING OFFICER TAYLOR: mess up that name. Please
2	make sure you speak your name when you get to the
3	microphone.
4	MR. FAZZARI: It's Joe Fazzari. I'm going to read
5	directly from the construction permit. The section
6	under B.1 reads, "This facility is a potential
7	major source for hazardous air pollutants and
8	emissions." That's a very declarative statement.
9	And when it talks about, in the application,
10	Section D.2, "In the event of an emergency, as
11	defined" by South Carolina regulations, "the owner
12	or operator may document an emergency situation
13	through properly signed contemporaneously
14	(verbatim) logs" I emphasize the word "may"
15	"operating logs, and other relevant evidence" that
16	verifies "an emergency occurred; the permitted
17	source was at the time that the emergency occurred
18	being properly operated equipment; during the
19	period of the emergency"; and, "The owner or
20	operator may give a verbal notification of the
21	emergency." Then on the bottom, it says, "This
22	provision is in addition to any emergency or upset
23	provision contained in any of the application
24	requirements."
25	My question is a few things. One is: Why the



1	word "may" in there, which seems as an option that
2	they can declare an emergency, which doesn't make
3	any sense? How does this relate to the emergency
4	plan that they are required to submit? And then
5	who gets to see the emergency plan? Will it be
6	made public? And the other thing about the
7	equipment that was been mentioned earlier is: I
8	don't see any reference to any alarms that would go
9	off. If there is an emergency identified at that
10	time, why wait till we before we have to
11	start documenting it before alerting, particularly
12	the kids in in the playground in the area, that
13	there is an emergency? Thank you.
14	HEARING OFFICER TAYLOR: Thank you. Nancy Hall?
15	MS. HALL: My name is Nancy Hall. I don't I don't
16	have technical information to ask about. My
17	concern is for the children. I learned recently
18	that for environmental factors, that young children
19	and babies are affected roughly a hundred times
20	what adults are. And my comment is to the people
21	who are going to be making this decision, and what
22	I say is: Every man and woman every man and
23	woman of integrity will always, always protect the
24	children, and if they are not, they need to be
25	removed. I'll say it again so you hear me. Every



1	man and woman of integrity who has anything to do
2	with voting this in or out every man and woman
3	of integrity must always protect the children.
4	Thank you.
5	HEARING OFFICER TAYLOR: Thank you. Kerri Bishop?
6	MS. BISHOP: Kerri Bishop. I actually live in Rock
7	Hill. So I want to start by saying it's clear that
8	our county, state, and federal departments have no
9	authority when something does go wrong, and we know
10	that because of the paper mill.
11	I am on the construction permit application
12	submitted by Silfab, and their controlled
13	substances might be under 10 tons per year, but
14	uncontrolled for the modular section that they
15	don't have at any other facility is 195 tons per
16	year of the HCI, so that what's that? the
17	HCL, hydrochloric acid, and 9.33 of the hydrogen
18	fluoride, so those are uncontrolled. Modular also
19	does the VOC, and it's 100 tons per year of
20	uncontrolled for that. So those aren't going
21	through scrubbers three minutes away from two
22	schools that might go in, and we think that that's
23	okay? DHEC thinks that that's a good look? Our
24	county thinks that that's a good look?
25	UNIDENTIFIED SPEAKER: Not everybody.



1	MS. BISHOP: Maybe not the ones that are here. Let's
2	talk about the ones that aren't here.
3	UNIDENTIFIED SPEAKER: Exactly.
4	MS. BISHOP: So I just don't think it's a good idea when
5	our state and federal departments and county don't
6	have any authority or any power or any want to stop
7	them and protect us because that's what it seems to
8	me. We've been being poisoned for over two years
9	now. We don't even have proper monitoring for all
10	that, so what's going to happen? And we want to
11	pretend like they don't know their risk? If they
12	have four other facilities, they know their risk.
13	They might not know the risk with the modular, but
14	I bet you they outsource it, so they can come up
15	with it pretty quickly. I guess that's it.
16	HEARING OFFICER TAYLOR: Thank you. Wally and Esther
17	is it "bac-a-NEER"?
18	MR. BUCHANAN: Oh, wow.
19	UNIDENTIFIED SPEAKER: "Bew-CAN-uhn."
20	MR. BUCHANAN: We had a president named Buchanan.
21	HEARING OFFICER TAYLOR: I do I do apologize.
22	MR. BUCHANAN: You failed U.S. History.
23	HEARING OFFICER TAYLOR: I I couldn't make out some
24	of it. I do apologize.
25	MR. BUCHANAN: That's all right. It's been worse.



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1	(To Ms. Buchanan) You going to hold it? All
2	right.
3	HEARING OFFICER TAYLOR: Yeah. Let's let Ms. Esther
4	hold it.
5	MR. BUCHANAN: I'm Wally Buchanan; this is my wife,
6	Esther. I'm retired military. And my wife, the
7	good Lord put us together, and no man's going to
8	split us apart; we're a team.
9	I would like to I'm just going to hit
10	bullet points; we'll talk later. Silfab is 198
11	feet from our property. Actually, we're 1 inch to
12	1 inch from our property, 271 feet from our
13	sunroom. They're 279 feet to my brother-in-law's
14	house, which is zoned residential, and that's all
15	the facts I have on location.
16	Our wind is from the south, we live north of
17	Silfab. You'll get that in your climate. One way
18	in, one way out. Our fire chief wrote a letter
19	when they were building this place saying that was
20	a bad idea. I talked with the county, the county
21	says they cannot control that road. They run the
22	stop sign. They wave when they run the stop sign.
23	The county vehicle today at 11:36 waved as he ran
24	the stop sign. The Fort Mill Fire Department, two
25	weeks ago, they waved when they run the stop sign.



And you're going to put a chemical plant where 1 nobody can control the traffic. A young man in his 2 vehicle got airborne at the stop signs, went in the 3 4 air about 80 foot, and caught a culvert pipe. The county knows all about it. The county says they 5 6 cannot control that road, we're on our own. So 7 you're going to put a chemical plant there.

8 We have five generations living in our 9 property next to Silfab -- four generations. It 10 used to be six but people die. My grandson wants 11 to build a house out there, not until we get this 12 settled. I'm not going to kill my kids. We're not 13 a rural area, we are residential. It is zoned 14 residential right behind it.

People from Fort Mill, they're against it. 15 If 16 anybody's for it, you live on the other side of the 17 river. I don't care what they put in your backyard, right? Well, I care what they put in 18 I looked up on Google, "What's the safe 19 mine. distance from solar panels?" I have no control 20 over Google. They said, "1.3 miles is a safe 21 distance." I live less than 300 foot. You're 22 23 going to kill me. You're going to kill my kids. You're going to use our family for guinea pigs. 24 25 Will Silfab write a million-dollar life insurance



1	policy for everybody on the road behind them for
2	the first piece of cancer we get?
3	Oh, by the way, DHEC, you already know this:
4	That property has 58 wells dug on it to remove the
5	gasoline that you've brought the MSDS sheet on,
6	it's polluted with gasoline. There's 58 wells on
7	that property, and you built a plant on there, and
8	then you're going to put chemicals.
9	HEARING OFFICER TAYLOR: Thank you.
10	MR. BUCHANAN: Y'all have a good day.
11	MS. BUCHANAN: My my turn. I was not going to say
12	anything. My name is Esther Buchanan. But with
13	everything I've learned in the last few months
14	you know, before I would just simply ask DHEC
15	not to pass this permit, to move this company
16	somewhere else so that the people in our area could
17	be safe and our children could be safe. I grew up
18	here. He grew up here. We have so many people
19	that have moved here for their retirement. They've
20	worked hard. We all worked hard. We love Fort
21	Mill. We do not want to give up our residence. We
22	do not want chemicals in our residence, in our air
23	that we have to breathe. And we do not have we
24	do not want to worry about our children dying, ours
25	or somebody else's that might be in the school.



1	And that's all I got to say.
2	MR. BUCHANAN: I have one P.S.
3	HEARING OFFICER TAYLOR: Thank you.
4	MR. BUCHANAN: In the military, I was a NBC NCO. I will
5	only say wink, wink some of these chemicals
6	are the same chemicals that are in the biological
7	nuclear warfare package. I can't tell you which
8	one. I have a secret clearance. But the ones in
9	the Army, you know what chemicals they are.
10	HEARING OFFICER TAYLOR: Thank you. We now have Morris
11	Rothstein.
12	MR. ROTHSTEIN: Good evening. Tremendous turnout
13	against Silfab. Why is that? Because everyone
14	here is concerned about their health and these
15	children's health. The same thing should happen
16	for DHEC. DHEC can do their analysis, do their
17	pollings and so forth, but they should also be
18	concerned about residents' health as it pertains to
19	Silfab.
20	Silfab states in their promotional material
21	that they will try to minimize accidents, but they
22	do not guarantee an accident from happening. And
23	as we all know, accidents do happen. Just think
24	about an accident happening when a trailer a
25	tanker is transporting their chemicals from the



airport that's going to be riding on I-77 or 21.
How many accidents happen on 77 and 21? Every
minute, there's another accident. Just imagine the
catastrophe, the explosion that will happen and
that will affect the air that you're concerned
about, but you can't count that because it hasn't
happened yet.

DHEC has to think about the options beyond the 8 9 natural here of what can happen in the future to the air quality. Once the air is dirty, you can't 10 scrub the air. Once there's an incident, you can't 11 call it back. That's why we believe that Silfab 12 shouldn't be here, that the location is incorrect. 13 14 Go to an industrial park away from residential 15 areas where people breathe in -- breathe the air, 16 love to see the environment. They want to smell 17 the roses. They want to smell the autumn air. But 18 can you guarantee us -- guarantee us that we'll be 19 able to smell the roses and the air once Silfab has 20 been here and there's an accident that happened? I say -- we all say, no, you can't. Thank you very 21 22 much for your time. 23 HEARING OFFICER TAYLOR: Thank you. Danielle Graham? 24

MS. GRAHAM: Hello. Danielle Graham. This is my home,
this is where I've raised my family. As I talk,



1	please take a look at the drone footage pictures of
2	the proposed Silfab Solar manufacturing building.
3	These pictures are very clear very clearly prove
4	that the two new schools will be directly beside
5	that 785,000 square foot building sitting only 1300
6	feet away. These pictures show without a shadow of
7	a doubt the very close proximity of the Silfab
8	proposed location to the two new schools that will
9	be built. As you can see, the Fort Mill School
10	District has already begun preparing the ground for
11	these schools for these babies to attend 2,000
12	children. These children will hold these
13	schools will hold up to 2,000 children
14	collectively. Let me say that again. 2,000
15	children will be only 1300 feet away. This should
16	make you gasp.
17	We are an urban community of houses,
18	townhomes, apartments, trailer parks, retirement
19	communities, nursing homes, schools, day cares,
20	churches, restaurants, parks, hospitals, doctors'
21	offices, dental offices, hotels, large businesses,
22	small businesses, and much more. We are densely
23	populated and growing at a 26.2 percent growth
24	rate, which is the third highest in South Carolina
25	according to the 2020 census. We are not a rural



-- we are not rural, as Silfab would have you 1 Their paperwork said that. According to 2 believe. 3 the United States census, 31.1 percent of our population is under 18 years of age right here. 4 Their brains are still developing. There are many 5 studies and reports showing the negative effects of 6 air pollutants on school-age children. 7 In fact, there is actual data showing a drop in the GPA as a 8 9 result. National Library of Medicine study shows hazardous air pollutants impact children's academic 10 performance. Hazardous air pollutants were linked 11 to a 0.4 -- 0.1 to 0.4 decrease in GPA. 12 We should 13 never play Russian roulette with the health of our 14 children. That's what this is. We're just going 15 to see how it goes? They're the experiment? 16 Silfab does not belong in the densely 17 populated area and congested urban community of 18 Fort Mill. Places that fall within the one-mile 19 evacuation zone are neighborhoods -- mine --20 houses, townhomes, apartments, low-income housing 21 -- hey, you cut that one; check that box -- trailer 22 parks, retirement communities, churches, Walnut 23 Grove Christian School, Oakcrest Preparatory 24 Academy, Carolina Kids Development Center, Fort 25 Mill Cooperative Preschool, Smart Kids of Fort



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1	Mill, Beansprout Academy, two schools that will
2	hold 2,000 children we know this now, right?
3	doctors' offices, grocery stores, gas stations,
4	restaurants, various businesses, Interstate 77,
5	Highway 21, Highway 460, and much more. I only
6	have three minutes. In addition to those schools
7	that will hold 2,000 children, there are 12 schools
8	within two miles. There are ten day care centers
9	and five more schools within four miles.
10	My point: Silfab Solar will be using highly
11	toxic and explosive chemicals per the EPA's own
12	guidelines, and it's not safe in a densely
13	populated area. And we know now DHEC is not
14	experts in qualifying them to be in our area. I'm
15	pretty scared. Silfab can't guarantee the
16	chemicals won't pollute the air. As a mother, the
17	safety of children is my number one concern. It is
18	simply common sense to not place this level of
19	danger so close to our most precious and vulnerable
20	members of society: our children and our elderly.
21	Please deny the request to permit Silfab's air
22	filtration system. Thank you.
23	HEARING OFFICER TAYLOR: Thank you, Ms. Graham. Andy
24	Light (verbatim)?
25	MR. LYTLE: Andy Lytle. We have noted the following



discrepancies in the documents provided by Silfab: 1 2 The maximum concentration of hydrofluoric was 3 reduced from 1.806 in the report to 1.74 on the summary sheet. This is a reduction in 3 percentage 4 5 point of the ratio of the allowable 2.05 for no The VOC amount was reduced from 6 apparent reason. 100.3 in the report to 99.9 in Appendix C for no 7 apparent reason. The chart for controlled 8 9 emissions on Page 10 has incorrect totals as if the VOCs are cleaned by the scrubbers. They are not 10 and are released in full. Even if we use the 11 12 higher numbers, these numbers were calculated using 13 the following questionable data: rural versus 14 urban; terrain data that has since changed; 2015 to 15 2019 weather data versus current weather data; 16 upper air data from two hours away. In addition to 17 all that, we have numbers and calculations that are 18 not sealed by a professional engineer, not to 19 mention whoever wrote the report gave his opinion in the conclusion, which shows bias and gives the 20 21 appearance that the numbers were adjusted towards that bias. 22

The following items put further distance
between the public confidences of the whole
process: The tanks for the HF, the most dangerous



of the pollutants, are not listed on the DHEC 1 public notice under proposed equipment. This gives 2 the perception that DHEC wants to avoid questions 3 about the most toxic chemical, and Silfab will have 4 almost 16,000 gallons of it on site. Silfab does 5 not provide SDS for HF in the report -- again, the 6 most dangerous pollutant -- making it appear even 7 8 more like an effort to avoid the subject. Figure 5 in the report is conveniently not referred to in --9 anywhere in the report, appearing to divert all 10 attention away from the term "1500 Meter Property 11 Buffer." 12

All of the typos in the report indicate that 13 there was no care taken to even proofread the 14 report and thus no care taken in the consideration 15 16 of the two adjacent schools. In my opinion, this report is incomplete, inaccurate, and is only an 17 18 opinion since it doesn't have a PE stamp on the 19 modeling report. This should be a complete do-Thank you. 20 over. 21 HEARING OFFICER TAYLOR: Thank you. Jan Rose? 22 MS. ROSE: Let me see if I can fix this. 23 HEARING OFFICER TAYLOR: Thank you. MS. ROSE: Takes an old grandmother. My name is Jan 24 Rose, and I live in Fort Mill. And I moved to Fort 25

(
1	Mill because it was a beautiful, quiet, sweet
2	community. Well, that's changed. Let's talk about
3	Highway 21, which is the only access in and out of
4	where Silfab is going to be located. I don't know
5	who did the traffic study or if they did it in the
6	middle of the night, but 21 is a disaster all day
7	long, all all the time, and so the last thing we
8	need is more big trucks going in and out of any
9	place on Highway 21. And they'll get to Highway 21
10	from 77, and every day you hear of horrible
11	accidents on Highway 77 and with trucks with
12	tankers by them behind them, across the whole
13	highway the whole highway gets shut down and
14	HAZMAT has to come out. Do we want more of that?
15	I don't think so.
16	I know that DHEC has nothing to do with the
17	water consumption, but one-and-a-quarter-million
18	gallons every day seems a little bit much to be
19	taking away from our water supply.
20	UNIDENTIFIED SPEAKER: In a drought.
21	MS. ROSE: And and yeah. Drought, I'm from
22	California; you don't know what a drought is.
23	MR. BUCHANAN: That's why you're here.
24	MS. ROSE: What's going to happen to our water pressure?
25	Are we going to have enough water for our homes?



1 What happens as the resource dries up as we do experience less and less rainfall each year because 2 of global climate change? And where does the water 3 go when they're finished with it, and what's in the 4 water when they're finished with it? Is it going 5 to go right back into the Catawba River with all 6 the contaminants that are contained in the water 7 after that goes through their process? 8 Everybody's mentioned the schools. I have to 9 mention the schools. I raised five kids in Silicon 10 11 Valley, where we also dealt with places that used highly toxic chemicals. And there -- there are 12 13 parts in South San Jose where you can't build 14 anything anymore because of the toxic chemicals 15 that leached into the ground from the tanks with

Accidents happen, mechanical parts fail, and 17 18 the scrubbers are mechanical. Those parts wear out just from use. This just does not make sense to 19 have a facility like this where we live and where 20 21 our children are trying to get an education. This 22 used to be the jewel of York County and of South 23 Carolina. But with -- with Silfab here, it's going 24 to turn into a lump of coal.

the highly toxic chemicals in them.

25 HEARING OFFICER TAYLOR: Thank you. Emily Doehling or



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2	MS. DOEHLING: That's right. You're fine. Okay.
3	Again, I'm Emily Doehling, and I'm a Fort Mill
4	resident. I just wanted to express my concerns
5	regarding the location for the proposed Silfab
6	Solar manufacturing facility, as well as the
7	potential harms that might be borne by this
8	community. I'm sure many here support my concern
9	that the families of Fort Mill have, especially
10	those of us who live in a very close proximity to
11	this location. As a mother, I'm very concerned
12	about the air quality and the chemicals that will
13	be used at this plant. I've also worked in
14	logistics and supply chain during my career and
15	have dealt with hazardous and dangerous goods in
16	various capacities related primarily to the stowage
17	and transportation of these goods. I've looked at
18	the MSDS for many of the chemicals that would be
19	used at this plant, and they do seem to pose a
20	threat to our community. Between being flammable
21	gases, respiratory irritants, things that cause
22	respiratory system damage, it just seems like this
23	is not something that should be located in such a
24	high density residential area.
25	While I understand that this company is



1	claiming that they're going to use all of these
2	chemicals responsibly and without any risk to the
3	community, the fact remains there will always be a
4	risk, and our community should not have to bear
5	these risks.
6	Besides the short-term and long-term exposure
7	risks faced by residents, there's also the risk of
8	leaks or spills or accidents. I'm reminded of the
9	train derailment at East Palestine, Ohio, as a
10	recent example. Hazardous chemicals were released
11	as a result of an accident which poisoned the air
12	for the residents for months. These accidents
13	happen more frequently than people realize with
14	spills occurring both in the transportation of the
15	hazardous goods and at the plants themselves.
16	I encourage you to carefully consider the
17	health and safety of our community and the families
18	and children who reside near this proposed plant
19	and make the decision to keep this facility from
20	coming to our neighborhood. It isn't worth the
21	risk.
22 Н	EARING OFFICER TAYLOR: Thank you. Shirley Lustig?
23	Shirley Lustig.
24 M	S. LUSTIG: Shirley Lustig. I really didn't have a
25	planned speech. Just listening to everybody here,



1	I hope the powers that be listen to the people that
2	live here and and bringing up children here, and
3	just retiring here. I moved here from Brooklyn, if
4	you can't tell by my accent. I came here because
5	it's a nice place to be, it's quiet. It's it's
6	it was healthy. Now it's not going to be
7	healthy.
8	Canada has a lot of unclaimed land, rural land
9	that hasn't been disturbed. Why are they coming
10	here when they can go to their own backyard?
11	Because they don't want to bring garbage into their
12	house, they want to bring it to our house.
13	You have to really listen to what the people
14	are saying. This is not just, you know, we don't
15	want it, it's not a pretty thing to be. It's
16	it's a dangerous thing, and it shouldn't be in a
17	residential area. Children, older people, young
18	people who want to start families here they're
19	building developments all over the place here.
20	Why? So they can die? Maybe you should build some
21	leave some land for some cemeteries because
22	that's what you're going to put us in. And you
23	really have to think about it. I don't know
24	whether you live in this area or you travel to this
25	area and you're outside that area where the toxins



1	won't get you right away. You'll be able to pack
2	up and and go someplace else. But that air has
3	is going to bother us right away. You have to
4	think about this. We're all people. This is a
5	community. The South is supposed to be a close
6	community. Well, show me, because you're not
7	showing me that now.
8	HEARING OFFICER TAYLOR: Thank you. Judith Kelly?
9	MS. KELLY: I don't it's all been said.
10	HEARING OFFICER TAYLOR: Peter MacVean?
11	MR. MACVEAN: Thank you. My name is Peter MacVean, and
12	that's M-a-c, capitol V as in Victor, e-a-n. I was
13	charged by a county councilman to investigate
14	Silfab. There were no preconceived notions. I
15	will provide you with the results of that
16	investigation. Most people have heard me speak
17	about it. I won't bore them again. However, in
18	the last week, I have endeavored to find out from
19	the local fire departments and Department of
20	Ecology in the state of Washington I was able to
21	speak to Bellingham Fire Department. They have
22	absolutely no record of Silfab, which would
23	indicate to me there's never been a reason for them
24	to be called.
0	INTERIMITETED OPENKED, Decourse they accomble manals

25 UNIDENTIFIED SPEAKER: Because they assemble panels



1	there; this is manufacturing of panels, because I
2	called them also.
3	HEARING OFFICER TAYLOR: We have to make sure that we're
4	respecting those who have the mic.
5	UNIDENTIFIED SPEAKER: Excuse me. Excuse me.
6	HEARING OFFICER TAYLOR: (To Mr. MacVean) Please
7	continue.
8	UNIDENTIFIED SPEAKER: I'm so sorry.
9	MR. MACVEAN: I talked to the Department of Ecology,
10	both Bellingham and Burlington, which are the
11	cities in which Silfab is located in the Northwest
12	Division. They have no reason, no records of any
13	contact with Silfab. I do not believe that this is
14	an indication of danger.
15	The area is zoned light industrial, not
16	residential. We talk about traffic, that was a
17	building built as a logistics warehouse. Silfab
18	has said they will have their trucks come in at off
19	hours. And there will be 15 to 16 a day probably,
20	and that's an estimate, but they will be off hours.
21	Their employees will work off hours so they avoid
22	traffic.
23	I should also tell you I have no financial
24	connection to Silfab or any fund that has any money
25	invested in Silfab.
-	



1	HEARING OFFICER TAYLOR: Thank you. Last name Roy?
2	UNIDENTIFIED SPEAKER: He left.
3	HEARING OFFICER TAYLOR: First name is I can't really
4	make it out. It it looks like P-r-a-b
5	UNIDENTIFIED SPEAKER: Prabal. He left.
6	UNIDENTIFIED SPEAKER: Oh, he left.
7	HEARING OFFICER TAYLOR: Thank you. Karen Seals?
8	MS. SEALS: It's all been said. Thank you.
9	HEARING OFFICER TAYLOR: Thank you. Kris Meachum? Kris
10	Meachum? David Price? Carolyn do I have two?
11	Deborah
12	MS. C. O'CONNOR: Did you
13	HEARING OFFICER TAYLOR: Shokes?
14	MS. C. O'CONNOR: Did you say Carolyn?
15	HEARING OFFICER TAYLOR: Yes.
16	MS. C. O'CONNOR: Carolyn O'Connor?
17	HEARING OFFICER TAYLOR: Carolyn O'Connor. I'm sorry.
18	The paper has a mark on it where some of the name
19	is scratched out.
20	MS. C. O'CONNOR: Hello. Carolyn O'Connor. I just
21	wanted to make a short comment about the man
22	from Silfab said that well, he was making a
23	comparison of gasoline to the chemicals on the list
24	that they carry there. And so I just thought,
25	"Well, let me look it up; never heard this before



1	but" so I I googled it: What what causes
2	gasoline to ignite? "Gasoline vapors are heavier
3	than air; they flow invisibly along the ground and
4	can ignite from a flame, spark, hot surface, or
5	static electricity, causing an explosion." You
6	could heat the gasoline up to a high enough
7	temperature that it could ignite spontaneously.
8	Now I'm going to compare that. It says with
9	saline silane, however you say it, which is:
10	"Highly explosive, may explode when exposed to air;
11	has a one-mile evacuation in all directions." And
12	then it goes on to say 1300 feet from two new
13	schools, that's close. That's that's silane.
14	Then the hydrofluoric acid, this is and
15	these I think all three are Category III. I
16	don't know about the first one. This is highly
17	toxic, deadly when you breathe it. I don't know
18	the details of toluene, only that it was also in
19	the same Category III.
20	But I just wanted to ask anybody: Have you
21	ever been around and breathed gasoline?
22	UNIDENTIFIED SPEAKER: Yes.
23	UNIDENTIFIED SPEAKER: Yes.
24	MS. C. O'CONNOR: Are you dead? Are you

25 UNIDENTIFIED SPEAKER: No.



1	MS. C. O'CONNOR: Okay. Okay. So that was you know,
2	I didn't think it was the very best comparison, and
3	I'm not saying that gasoline can't be problematic.
4	And then but these are definitely seeming in a
5	different category altogether.
6	And then also the "evacuation" and the "highly
7	explosive when in contact with air." Well, I think
8	most of us have put gasoline in our lawn mowers or
9	even my children have, and I don't think
10	anything was that explosive, and really a
11	comparison with gasoline well, not so good.
12	Thank you.
13	HEARING OFFICER TAYLOR: Gaye O'Connor?
14	UNIDENTIFIED SPEAKER: Who?
15	HEARING OFFICER TAYLOR: Gaye O'Connor.
16	MS. G. O'CONNOR: My name is Gaye O'Connor. I live in
17	Dogwood Hills, about a half a mile from here.
18	Pollution and hazardous materials are not new to
19	us, but the greed of this country is. People are
20	constantly inventing new and more dangerous hazards
21	to put in the middle of civilization. We can only
22	wonder why. After the what we've had is
23	asbestos problems, lead paint back in the day,
24	environmental dangerous factories near water
25	sources, air pollution, or dangerous fertilizers.



Fertilizers was way big way back in the day. We sat back, and we let people do these things to us. We became fat and happy and let those things happen.

5 Then one day we decide we don't want to do these things anymore, and now it's too late. They 6 7 -- they're just going to take over no matter what 8 you want, and no matter who's going to complain, they're going to get their way. No matter how many 9 times we campaign, we are told that it is for the 10 11 greater good and wealthy people who have a whim. I'm not an environmental expert, but right here and 12 13 in nearby Tega Cay, they've had problems -- big (To Hearing Officer Taylor) Are you not 14 problems. 15 hearing me? Do you not hear me? Oh, I'm sorry.

16 In Pennsylvania firms, they used 100 million 17 pounds of secret chemicals that nobody knew about; a foul-smelling biofuel plant in Southwest Dallas, 18 19 and they've been complaining about it for years. Batteries rage (verbatim) in Nevada, lithium mines 20 21 are dragging their feet over seeking protection of 22 endangered species. Pennsylvania communities are 23 concerned about fracking with -- with the toxic 24 waste violating zoning codes. 80 thousand -- 800 25 thousand acres in South Carolina have pollution and



ruined crops.

1

I would say that in any state that you want to see, they have these environmental problems, and there's not much we're going to do about it. There is so much land that could be utilized where people don't worry about the harm that's generated. Let's find some place away from our Fort Mill communities
4 there's not much we're going to do about it. There 5 is so much land that could be utilized where people 6 don't worry about the harm that's generated. Let's
5 is so much land that could be utilized where people 6 don't worry about the harm that's generated. Let's
6 don't worry about the harm that's generated. Let's
7 find some place away from our Fort Mill communities
8 where they have plenty of room to do their best to
9 make this world less safe. Thank you.
10 HEARING OFFICER TAYLOR: Thank you. Deborah Shokes?
11 Deborah Shokes?
12 MS. SHOKES: I'm a-coming.
13 HEARING OFFICER TAYLOR: Oh.
14 MS. SHOKES: I'm sorry I'm slow.
15 HEARING OFFICER TAYLOR: Please please feel free to
16 stay where you are. I can bring it back to you.
17 MS. SHOKES: I was going to say, if you can outrun back
18 surgery, do it.
19 HEARING OFFICER TAYLOR: Would you like to sit down?
20 MS. SHOKES: Yes.
21 HEARING OFFICER TAYLOR: Okay. You
22 MS. SHOKES: If you don't mind, yes, please.
23 HEARING OFFICER TAYLOR: Sure.
24 MS. SHOKES: Thank you. I'm pretty well retired now,
25 but I used to work in technical engineering of a



1	manufacturing company. And I'm familiar with
2	I'm not with familiar with xylene, but I am
3	familiar with the the other items that are
4	listed, and I do know that toluene is a very nasty
5	animal. And its flashpoint is 39 degrees
6	Fahrenheit. That's that's a pretty low
7	flashpoint, and if there would be anything that
8	would spark it, we will have another explosion as
9	was in Rock Hill.
10	And thank you. My other concern about it
11	and my other question is: If such an event were to
12	occur, what is going to be the outside barrier or
13	demarcation line of such an explosion? How you
14	know, of a 700-and-something-thousand square foot
15	facility, it's not going to be small. The schools
16	would be obliterated, would they not? I also want
17	to know how many of the managers staff managers,
18	whatever levels, of this company will live within
19	the same distance as the schools. Are their
20	children going to attend those schools?
21	It's it just seems to be a very bad idea to
22	me. I think that we have more than enough rural
23	land in York County, any other county in South
24	Carolina how about North Dakota? You know
25	UNIDENTIFIED SPEAKER: Or Alaska.



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-	
1	MS. SHOKES: Yeah. How about Canada? where they can
2	build this facility and not come down here and
3	jeopardize our people, our communities, our
4	children. And did they not know when they chose
5	this site that it was going to be in the middle of
6	a very highly grown-up area? The zoning could be 1
7	feet from the residential area, I don't know about
8	that. I haven't checked it out but yeah. It
9	still seems to be an unnecessary risk for the
10	people of Fort Mill in this area.
11	And and I don't know why the county would
12	even consider it. Why has the the county
13	already approved the property if the air and the
14	water has not already been approved? Is it not
15	already a foregone conclusion if they have already
16	approved the site for the facility? Is the
17	concrete sufficient enough for that kind of of
18	facility to be there? Do they gotten a change-
19	of-use permit to change the use if it was designed
20	for something entirely different? What about the
21	earthquake zone that we live in? What are they
22	going to do if we do have an earthquake? What's
23	that going to do to that facility and the people
24	that are living around it? I would say no. No.
25	HEARING OFFICER TAYLOR: Thank you. That concludes the



1	persons that we had sign up to make a comment. We
2	would now ask if there is anyone who has not
3	already made a comment that would like to do so at
4	the time? And I also want to remind you if you
5	have not made a comment here tonight and you still
6	wish to do so, we do have written comments that we
7	will be accepting until November 3rd. So that is
8	still an option. And if you have written comments
9	that you read tonight and you would like to provide
10	them to us, that would be great as well.
11	So now I'll ask anyone who has not made a
12	comment yet, if they have a comment, please come up
13	to the mic. State your name, and then you can
14	comment.
15	MS. MOORE: My name is Lori Moore. I've just got a few
16	things left here to say. Silfab submitted their
17	application, an expedite review request form to
18	DHEC. Why are we expediting something that needs
19	to be looked at very carefully because of the
20	schools and residents adjacent to the plant? Why
21	would DHEC approve this expedite form?
22	Once things are in operation, how frequently
23	and by whom is inspection done to make sure they
24	are in compliance, and what are the credentials of
25	the person doing the inspection, and will there be



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1	any inspections done by a third party? How will a
2	disbursal of hazardous air pollutants affect the
3	produce of local orchards in the area? And how
4	will the thousands of people that visit at
5	Carowinds theme park be affected?
6	The Synthetic Minor Construction Permit point
7	B.8, the last sentence on Page 7 states, "Each
8	scrubber shall be in place and operational when
9	processes controlled by it are running, except
10	during periods of scrubber malfunction or
11	mechanical failure." Shouldn't DHEC require them
12	to shut the processes down if the scrubbers aren't
13	working?
14	Now and I'm also going to say something I
15	wasn't really didn't think about saying, but I
16	didn't hear anybody really talk about the money.
17	In other meetings, I know there's been things that
18	talking about economical growth, how much we
19	need economical growth. But I have one thing to
20	say to that: People over profit. People are
21	profit. Thank you.
22	HEARING OFFICER TAYLOR: Thank you. Again, we want to
23	make sure yes?
24	MS. SALIGA: Marcia Saliga. I just have a question to
25	ask. All these wonderful issues and questions have

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1	been raised. When will we get your answers? I
2	know I attended a previous meeting similar to this,
3	and all these great questions and issues a lot
4	of them were brought up. I have never seen any
5	answers from DHEC or Silfab to those issues and
6	questions. So that's my question. When will we
7	get the answers to all these questions? Thank you.
8	HEARING OFFICER TAYLOR: Is is there anyone who has
9	not commented? Please come up if you have not yet
10	made a comment.
11	MR. KASPER: Good evening, everyone. my name is Joe
12	Kasper. I just want to make a couple of quick
13	comments, and it's basically can everybody hear
14	me?
15	HEARING OFFICER TAYLOR: A little closer.
16	MR. KASPER: Basically, I just want to make a comment
17	based on my experience of living in York County
18	since 1978. It's been a great place to live, but I
19	have seen a lot of companies come and go and add
20	their impurities to the water, such as Catawba
21	River, Lake Wylie; the soil; the air. And I can be
22	very specific. I'm talking about Bowater, I'm
23	talking about Celanese, and many others, and they
24	just damage the they damage the community in
25	such a terrible way, and I never I never saw



1	anybody do anything about it. I lived in Catawba,
2	South Carolina, just up the road for two or three
3	years, and I was only about three-quarters of a
4	mile from Bowater. And I experienced directly the
5	impurities that were put in the air, that were put
6	in the water, and it wasn't a pretty picture.
7	So I hope that as the last lady that came
8	up here and said, I hope that we don't put money
9	about everything else and our health and especially
10	our children's health. And I just hope that, you
11	know, somebody's not putting money in somebody's
12	else's pocket in order to get this company in here.
13	It would be tragic, but it wouldn't surprise me.
14	It wouldn't surprise me at all. And so I'm glad to
15	see this fight this evening, and keep up the good
16	fight.
17	HEARING OFFICER TAYLOR: Thank you. Okay. Well, I
18	think we I at at this time, we do have to
19	exit the facility at a strict time of nine o'clock,
20	so we will have to conclude. Have you had a chance
21	to speak? If not, please go ahead and come up.
22	We'll make sure we're able to take your comment.
23	MS. PISCIOTTA: I'll make this quick. My name is
24	Patricia Pisciotta. There have been rumors going
25	around that Silfab is already working in the

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1	facility and has been since March.
2	UNIDENTIFIED SPEAKER: We can't hear you.
3	MS. PISHOTA: I'm sorry. Silfab there's a rumor that
4	they have already started working in the facility
5	since March. I'd like to get clear clarification
6	as to whether or not that is true. And I'd like to
7	know what powers that be the highest level
8	person that will provide us with a true answer to
9	that question. Thank you.
10	HEARING OFFICER TAYLOR: So, again, on behalf of DHEC, I
11	would like to thank everyone for coming out tonight
12	and giving us your comments. As previously stated,
13	written comments may be submitted to DHEC by
14	Friday, November 3, 2023. All written comments
15	received on or before this time will be considered
16	in the decision-making process. Following the
17	public hearing and formal comment period, DHEC will
18	make a decision as to whether the draft air permit
19	should be approved, disapproved, or modified. This
20	decision will be based upon the review and
21	consideration of applicable state and federal air
22	quality regulations, comments made at this hearing
23	in the form of a transcript, all other written
24	comments received within the required time period,
25	and any other pertinent information. Once a final



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permit decision is made, DHEC will provide a response to all comments received pertaining the air permit.

If you have any questions about the air 4 permitting process or about submitting written 5 6 comments, please see any DHEC staff before leaving. 7 DHEC's guide to a board review is as follows: will be provided in our Response to Comments document, 8 as well as in our notification of a final permit 9 decision. These are the -- these are the 10 procedures that must be followed if a final 11 decision is made. You have the right to request a 12 final review of any permit decision DHEC makes. 13 14 The final review request must be submitted in 15 writing to DHEC Clerk of the Board, along with a 16 filing fee in the amount of \$100, within 15 days 17 after notice of DHEC decision for the permit has been mailed. 18

19 In consideration of these requirements, if you 20 indicate on your sign-in sheet that you want to 21 receive any future information about Silfab 22 facility or if you have submitted comments during 23 the public comment period, you will receive 24 notification of DHEC's decision by U.S. mail or by 25 e-mail. If you wish to be notified of DHEC's

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1	decision by certified mail, please see a DHEC staff
2	member at the sign-in table before you leave. If
3	you choose to make your certification request in
4	writing, you are asked to do so before you're
5	asked to do so by Friday, November 3, 2023.
6	On behalf of DHEC, I would like to, again,
7	thank you for your attendance.
8	UNIDENTIFIED SPEAKER: Is that by close of business on
9	Friday?
10	HEARING OFFICER TAYLOR: Yes. On the November 3rd.
11	The time now is 8:39 p.m., and this hearing is
12	officially adjourned. Thank you all.
13	(Whereupon, at 8:39 p.m., the public
14	hearing of the above-entitled matter
15	was concluded.)
16	(*This transcript may contain quoted material.
17	Such material is reproduced as read or quoted
18	by the speaker.)
19	
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STATE OF SOUTH CAROLINA COUNTY OF YORK

CERTIFICATE

Be it known that Cindy H. Patterson took the foregoing proceeding and hereby attests:

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that I was then and there a notary public in and for the State of South Carolina-at-large and that by virtue thereof I was duly authorized to administer an oath;

that the deponent/witness, if any, was first duly sworn to testify to the truth, the whole truth, and nothing but the truth, concerning the matter in the controversy aforesaid;

that the foregoing transcript represents a true, accurate, and complete transcription of the testimony so given at the time and place aforesaid to the best of my skill and ability;

that I am neither a relative nor an employee of any of the parties hereto, nor of any attorney or counsel employed by the parties hereto, nor interested in the outcome of this action;

that, if a recording of an event was supplied by another party for purposes of transcription and I was not present during that event, the foregoing pages were transcribed to the best of my skill and ability; additionally, any identifications of speakers were provided to me by the party supplying the recording;

that, in the event of a nonappearance by the witness, the foregoing details for the nonappearance are accurate.

In witness thereof, I have hereunto affixed my signature and title.

Cuidy Patterson

Cindy H. Patterson

Date: 11/2/2023 Notary public for South Carolina My commission expires June 30, 2027 *Unless otherwise noted, this notary public administered the oath. Please refer to the transcript for any exceptions.

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